

Version 3.11 Revision Date 2021-06-02

According to Regulation (EC) No. 1907/2006, Regulation (EC) No. 2015/830

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1

Product information

Product Name : AlphaPlus® 1-Hexadecene

EC-No.Registration number

Chemical name	CAS-No.	Legal Entity
	EC-No.	Registration number
	Index No.	
1-Hexadecene	629-73-2	Qatar Chemical Company LTD (Q-Chem)
	211-105-8	01-2119474686-23-0003

1.2

Relevant identified uses of the substance or mixture and uses advised against

Relevant Identified Uses : Manufacture

Supported Use as an intermediate

Formulation

Use in coatings – industrial
Use in coatings – professional
Use in Coatings - Consumer
Lubricants - Industrial
Lubricants - Professional
Lubricants - Consumer

Use in Oil and Gas field drilling and production operations -

Industrial

Use in Oil and Gas field drilling and production operations -

Professional

Metal working fluids / rolling oils - Industrial Metal working fluids / rolling oils - Professional

Functional Fluids - Industrial Functional Fluids - Professional Functional Fluids - Consumer

Use in polymer production – industrial

Use in mining – industrial

1.3

Details of the supplier of the safety data sheet

Company : Qatar Chemical Company LTD (QChem)

Amwal Tower, Omar Al Mukhtar St,

Al-Dafna (Zone 61) PO Box 24646 Doha, Qatar

SDS Requests: (+974) 4484-7110 Technical Information: (+974) 4476-7145

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Responsible Party: Product Safety Group Email: MSDSInquiry@qchem.com.qa

Local : Muntajat B.V. (MBV OR)

19th Floor, Tower E, WTC The Hague Prinses Margrietplantsoen 78-A, 2595 BR

The Hague, the Netherlands.

Tel: +31702055630

Email: info.netherlands@muntajatbv.com

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Emergency telephone:

Health:

866.442.9628 (North America) 1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090 EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Argentina: +(54)-1159839431

Responsible Department : Product Safety and Toxicology Group

E-mail address : SDS@CPChem.com Website : www.CPChem.com

SECTION 2: Hazards identification

2.1

Classification of the substance or mixture REGULATION (EC) No 1272/2008

Aspiration hazard, Category 1 H304

May be fatal if swallowed and enters airways.

2.2

Labeling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H304 May be fatal if swallowed and enters

airways.

Precautionary Statements : Response:

P301 + P310 IF SWALLOWED: Immediately call a

POISON CENTER/ doctor.

P331 Do NOT induce vomiting.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an

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approved waste disposal plant.

Hazardous ingredients which must be listed on the label:

• 629-73-2 1-Hexadecene

Additional Labeling:

The following percentage of the mixture consists of ingredient(s) with unknown acute toxicity: 1 % The following percentage of the mixture consists of ingredient(s) with unknown hazards to the aquatic environment: 1 %

EUH066

Repeated exposure may cause skin dryness or cracking.

SECTION 3: Composition/information on ingredients

3.1 - 3.2

Substance or Mixture

Synonyms : NAO 16

1-Hexadecene (C16 H32)

Molecular formula : C16H32

Hazardous ingredients

Chemical name	CAS-No. EC-No. Index No.	Classification (REGULATION (EC) No 1272/2008)	Concentration [wt%]
1-Hexadecene	629-73-2 211-105-8	Asp. Tox. 1; H304	93
2-Butyl-1-Dodecene	115146-98-0	Asp. Tox. 1; H304	2
2-Ethyl-1-Tetradecene	56919-55-2	Asp. Tox. 1; H304	2
2-Hexyl-1-Decene	13043-55-5	Asp. Tox. 1; H304	2

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1

Description of first-aid measures

General advice : Move out of dangerous area. Show this material safety data

sheet to the doctor in attendance. Symptoms of poisoning may

appear several hours later. Do not leave the victim

unattended.

If inhaled : If unconscious, place in recovery position and seek medical

advice. If symptoms persist, call a physician.

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In case of skin contact If skin irritation persists, call a physician. If on skin, rinse well

with water. If on clothes, remove clothes.

Flush eyes with water as a precaution. Remove contact In case of eye contact

lenses. Protect unharmed eye. Keep eye wide open while

rinsing. If eye irritation persists, consult a specialist.

Keep respiratory tract clear. Do NOT induce vomiting. Never If swallowed

give anything by mouth to an unconscious person. If

symptoms persist, call a physician. Take victim immediately to

hospital.

Do not ingest. If swallowed then seek immediate medical

assistance.

SECTION 5: Firefighting measures

Flash point 132°C (270°F)

Method: PMCC

Autoignition temperature 240°C (464°F)

5.1

Extinguishing media

Unsuitable extinguishing

media

: High volume water jet.

5.2

Special hazards arising from the substance or mixture

fighting

Specific hazards during fire : Standard procedure for chemical fires.

5.3

Advice for firefighters

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

: Standard procedure for chemical fires. Use extinguishing

measures that are appropriate to local circumstances and the

surrounding environment.

Fire and explosion

Further information

protection

: Normal measures for preventive fire protection.

Hazardous decomposition

products

No data available.

SECTION 6: Accidental release measures

6.1

Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment. Ensure adequate

ventilation.

6.2

Environmental precautions

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Environmental precautions : Prevent product from entering drains. Prevent further leakage

or spillage if safe to do so. If the product contaminates rivers

and lakes or drains inform respective authorities.

6.3

Methods and materials for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid

binder, universal binder, sawdust). Keep in suitable, closed

containers for disposal.

6.4

Reference to other sections

Reference to other sections : For personal protection see section 8. For disposal

considerations see section 13.

SECTION 7: Handling and storage

7.1

Precautions for safe handling Handling

Advice on safe handling : Do not breathe vapors or spray mist. For personal protection

see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in

accordance with local and national regulations.

Do not breathe vapors/dust. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance

with local and national regulations.

Advice on protection against fire and explosion

Normal measures for preventive fire protection.

7.2

Conditions for safe storage, including any incompatibilities

Storage

Requirements for storage areas and containers

: Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection

8.1

Control parameters

PNEC : Fresh water

Value: 0,001 mg/l

PNEC : Sea water

Value: 0,001 mg/l

PNEC : Fresh water sediment

Value: 426,58 mg/kg

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PNEC : Sea sediment

Value: 426,58 mg/kg

PNEC : Soil

Value: 85,3 mg/kg

8.2

Exposure controls Engineering measures

Adequate ventilation to control airborned concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection : Wear a supplied-air NIOSH approved respirator unless

ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as:. Air-Purifying Respirator for Dusts and Mists / P100. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

Hand protection : The suitability for a specific workplace should be discussed

with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. If repeated and/or prolonged skin exposure to the substance is likely, then wear suitable gloves tested to EN374 and provide

employee skin care programmes.

Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.

Skin and body protection : Choose body protection in relation to its type, to the

concentration and amount of dangerous substances, and to the

specific work-place. Wear as appropriate:. Lightweight

protective clothing.

Hygiene measures : When using do not eat or drink. When using do not smoke.

Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties

9.1

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Information on basic physical and chemical properties

Appearance

Physical state : liquid

Color : Clear, colorless

Safety data

Flash point : 132°C (270°F)

Method: PMCC

Lower explosion limit : 0,5 %(V)

Upper explosion limit : 5,8 %(V)

Oxidizing properties : no

Autoignition temperature : 240°C (464°F)

Molecular formula : C16H32

Molecular weight : 224,48 g/mol

pH : Not applicable

Melting point/range : 4°C (39°F)

Freezing point 4°C (39°F)

Pour point No data available

Boiling point/boiling range : 285°C (545°F)

Vapor pressure : 0,00 MMHG

at 25°C (77°F)

< 0,01 kPa at 65°C (149°F)

Relative density : 0,78

at 15,6 °C (60,1 °F)

Density : 785 kg/m3

at 15°C (59°F)

780 kg/m3 at 20°C (68°F)

760 kg/m3 at 50°C (122°F)

Water solubility : Soluble in hydrocarbons; insoluble in water

Partition coefficient: n-

octanol/water

: No data available

Viscosity, kinematic : 3,83 cSt

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at 20°C (68°F)

Relative vapor density : 7,72

(Air = 1.0)

Evaporation rate : No data available

SECTION 10: Stability and reactivity

10.1

Reactivity : Stable at normal ambient temperature and pressure.

10.2

: This material is considered stable under normal ambient and Chemical stability

anticipated storage and handling conditions of temperature

and pressure.

10.3

Possibility of hazardous reactions

Hazardous reactions : Hazardous reactions: Hazardous polymerization does not

occur.

Further information: No decomposition if stored and applied as

directed.

10.4

Conditions to avoid : No data available.

10.5

Materials to avoid : May react with oxygen and strong oxidizing agents, such as

chlorates, nitrates, peroxides, etc.

10.6

Hazardous decomposition : No data available

products

Other data : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1

Information on toxicological effects

Acute oral toxicity

1-Hexadecene : LD50: 10 g/kg

Species: Rat

Sex: male and female

Method: OECD Test Guideline 401

Test substance: yes

Acute inhalation toxicity

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1-Hexadecene : LC50: > 8.5 mg/lExposure time: 1 h

Species: Rat Sex: male

Test atmosphere: dust/mist

Acute dermal toxicity

1-Hexadecene : LD50: > 2020 mg/kg

Species: Rabbit Sex: male and female

Information given is based on data obtained from similar

substances.

Skin irritation

1-Hexadecene : Mild skin irritation

Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin resulting in desiccation of

the skin.

Eye irritation

1-Hexadecene : No eye irritation

Sensitization

1-Hexadecene : Did not cause sensitization on laboratory animals.

Repeated dose toxicity

1-Hexadecene : Species: Rat, Male and female

Sex: Male and female

Application Route: oral gavage Dose: 100, 500, or 1000 mg/kg/day

Exposure time: 42- 51 days Number of exposures: Daily NOEL: 1000 mg/kg bw/day Method: OECD Guideline 422

Information given is based on data obtained from similar

substances.

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Species: Rat, male

Sex: male

Application Route: oral gavage Dose: 10, 101, 1010, 3365 mg/kg/day

Exposure time: 4 weeks

Number of exposures: 7 days/week

NOEL: 101 mg/kg bw/day Method: OECD Test Guideline 407

Target Organs: Stomach

Information given is based on data obtained from similar

substances.

Species: Rat, female

Sex: female

Application Route: oral gavage Dose: 10, 101, 1010, 3365 mg/kg/day

Exposure time: 4 weeks

Number of exposures: 7 days/week NOEL: 1010 mg/kg bw/day Method: OECD Test Guideline 407

Information given is based on data obtained from similar

substances.

Species: Rat, Male and female

Sex: Male and female

Application Route: oral gavage Dose: 100, 500, 1000 mg/kg/day

Exposure time: 13 weeks

Number of exposures: 7 days/week NOEL: 1000 mg/kg bw/day

Information given is based on data obtained from similar

substances.

Species: Rat, Male and female

Sex: Male and female Application Route: Inhalation Dose: 300, 1000, 3000 ppm Exposure time: 13 weeks

Number of exposures: 6 hrs/day, 5 days/week

NOEL: 3000 ppm

Information given is based on data obtained from similar

substances.

Genotoxicity in vitro

1-Hexadecene : Test Type: Ames test

Metabolic activation: with and without metabolic activation

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Result: negative

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Test Type: Ames test

Metabolic activation: with and without metabolic activation

Result: negative

Test Type: Mammalian cell gene mutation assay

Metabolic activation: with and without metabolic activation

Result: negative

Test Type: Mammalian cell gene mutation assay

Metabolic activation: with and without metabolic activation

Method: OECD Guideline 476

Result: negative

Test Type: Chromosome aberration test in vitro

Result: negative

Test Type: Chromosome aberration test in vitro

Result: negative

Genotoxicity in vivo

1-Hexadecene : Test Type: Micronucleus test

Species: Mouse

Dose: 1,000, 10,000, 25,000 ppm

Result: negative

Reproductive toxicity

1-Hexadecene : Species: Rat

Sex: female

Application Route: oral gavage
Dose: 100, 500, 1000 mg/kg/day
Number of exposures: Daily
Test period: 41 to 55 days
Method: OECD Guideline 421
NOAEL Parent: 1000 mg/kg bw/day
NOAEL F1: 1000 mg/kg bw/day

Information given is based on data obtained from similar

substances.

Species: Rat

Sex: male and female

Application Route: oral gavage Dose: 100, 500, 1000 mg/kg/day Number of exposures: Daily Test period: 42- 51days Method: OECD Guideline 422 NOAEL Parent: 1000 mg/kg bw/day NOAEL F1: 1000 mg/kg bw/day

Information given is based on data obtained from similar

substances.

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Aspiration toxicity

May be fatal if swallowed and enters airways.

Substances known to cause human aspiration toxicity hazards or to be regarded as if they cause human aspiration toxicity

hazard.

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CMR effects

1-Hexadecene : Carcinogenicity: Not classifiable as a human carcinogen.

Mutagenicity: Did not show mutagenic effects in animal

experiments.

Teratogenicity: Did not show teratogenic effects in animal

experiments.

Reproductive toxicity: No toxicity to reproduction

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Further information : Solvents may degrease the skin.

SECTION 12: Ecological information

12.1

Toxicity

Toxicity to fish

1-Hexadecene : LL50: > 1000 mg/L

Exposure time: 96 h

Species: Oncorhynchus mykiss (rainbow trout)

Method: OECD Test Guideline 203

The product has low solubility in the test medium. An aqueous

dispersion was tested.

Toxicity to daphnia and other aquatic invertebrates

1-Hexadecene : EL50: < 1000 mg/L

Exposure time: 48 h

Species: Daphnia magna (Water flea) static test Method: OECD Test Guideline 202

The product has low solubility in the test medium. An aqueous

dispersion was tested.

Toxicity to algae

1-Hexadecene : EC50: > 1000 mg/L

Exposure time: 72 h

Species: Selenastrum capricornutum (algae) static test Method: OECD Test Guideline 201

The product has low solubility in the test medium. An aqueous

dispersion was tested.

12.2

Persistence and degradability

Biodegradability

1-Hexadecene : According to the results of tests of biodegradability this

product is considered as being readily biodegradable.

12.3

Bioaccumulative potential

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Bioaccumulation

1-Hexadecene : Due to the distribution coefficient n-octanol/water,

accumulation in organisms is possible.

12.4

Mobility in soil

Mobility

1-Hexadecene : No data available

12.5

Results of PBT and vPvB assessment

Results of PBT assessment

1-Hexadecene : Non-classified PBT substance, Non-classified vPvB substance

12.6

Other adverse effects

Additional ecological : This material is not expected to be harmful to aquatic

information organisms.

Ecotoxicology Assessment

Short-term (acute) aquatic

hazard

: No toxicity at the limit of solubility.

Long-term (chronic) aquatic hazard

1-Hexadecene : This material is not expected to be harmful to aquatic

organisms.

SECTION 13: Disposal considerations

13.1

Waste treatment methods

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : Do not dispose of waste into sewer. Do not contaminate

ponds, waterways or ditches with chemical or used container.

Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product.

Do not re-use empty containers.

SECTION 14: Transport information

14.1 - 14.7

Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

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Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information

15.1

Safety, health and environmental regulations/legislation specific for the substance or mixture National legislation

Commission Regulation (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

Water contaminating class : WGK 1 slightly water endangering

(Germany)

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15.2

Chemical Safety Assessment

Components : hexadec-1-ene A Chemical Safety Assessment 211-105-8

has been carried out for this

substance.

Major Accident Hazard : 96/82/EC Update: 2003 Legislation Directive 96/82/EC does not apply

Notification status

Europe REACH This product is in full compliance according to REACH

regulation 1907/2006/EC.

Switzerland CH INV On the inventory, or in compliance with the inventory

On or in compliance with the active portion of the United States of America (USA)

TSCA TSCA inventory

Canada DSL On the inventory, or in compliance with the inventory Other AIIC On the inventory, or in compliance with the inventory On the inventory, or in compliance with the inventory New Zealand NZIoC Korea KECI

A substance(s) in this product was not registered,

notified to be registered, or exempted from registration by QChem according to K-REACH regulations. Importation or manufacture of this product is still permitted provided the Korean Importer of Record has themselves notified the substance or the exported amount does not exceed the minimum threshold

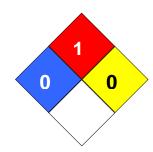
quantity of the non-registered substance(s).

Philippines PICCS On the inventory, or in compliance with the inventory Taiwan TCSI On the inventory, or in compliance with the inventory China IECSC On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 0

Fire Hazard: 1 Reactivity Hazard: 0



Further information

Legacy SDS Number : QCHEM014

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the

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specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

	ey or legend to abbreviations and a		
ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		

Full text of H-Statements referred to under sections 2 and 3.

H304 May be fatal if swallowed and enters airways.

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Annex

1. Short title of Exposure Scenario: Manufacture

Main User Groups : SU 3: Industrial uses: Uses of substances as such or in

preparations at industrial sites

Sector of use : SU3, SU8, SU9: Industrial Manufacturing (all), Manufacture of

bulk, large scale chemicals (including petroleum products),

Manufacture of fine chemicals

Process category : **PROC1:** Use in closed process, no likelihood of exposure

PROC2: Use in closed, continuous process with occasional

controlled exposure

PROC3: Use in closed batch process (synthesis or

formulation)

PROC4: Use in batch and other process (synthesis) where

opportunity for exposure arises

PROC8a: Transfer of substance or preparation

(charging/discharging) from/to vessels/large containers at

non-dedicated facilities

PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated

facilities

PROC15: Use as laboratory reagent

Environmental release category : ERC1, ERC4: Manufacture of substances, Industrial use of

processing aids in processes and products, not becoming part

of articles

Further information

Manufacture of the substance or use as a process chemical or

extraction agent. Includes recycling/ recovery, material

transfers, storage, maintenance and loading (including marine vessel/barge, road/rail car and bulk container), sampling and

associated laboratory activities

2.1 Contributing scenario controlling environmental exposure for:ERC1, ERC4: Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles

Technical conditions and measures / Organizational measures

Remarks : Not applicable

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities,

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Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Use as laboratory reagent

Amount used

Remarks : Not applicable

3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Use as an intermediate

Main User Groups : SU 3: Industrial uses: Uses of substances as such or in

preparations at industrial sites

Sector of use : SU3, SU8, SU9: Industrial Manufacturing (all), Manufacture of

bulk, large scale chemicals (including petroleum products),

Manufacture of fine chemicals

Process category : **PROC1:** Use in closed process, no likelihood of exposure

PROC2: Use in closed, continuous process with occasional

controlled exposure

PROC3: Use in closed batch process (synthesis or

formulation)

PROC4: Use in batch and other process (synthesis) where

opportunity for exposure arises

PROC8a: Transfer of substance or preparation

(charging/discharging) from/to vessels/large containers at

non-dedicated facilities

PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated

facilities

PROC15: Use as laboratory reagent

Environmental release category : **ERC6a:** Industrial use resulting in manufacture of another

substance (use of intermediates)

Further information :

Use of substance as an intermediate (not related to Strictly Controlled Conditions). Includes recycling/ recovery, material transfers, storage, sampling, associated laboratory activities, maintenance and loading (including marine vessel/barge,

road/rail car and bulk container).

2.1 Contributing scenario controlling environmental exposure for:ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates)

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Technical conditions and measures / Organizational measures

Remarks : Not applicable

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Use as laboratory reagent

Amount used

Remarks : Not applicable

3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Formulation

Main User Groups : SU 3: Industrial uses: Uses of substances as such or in

preparations at industrial sites

Sector of use : SU3, SU 10: Industrial Manufacturing (all), Formulation

[mixing] of preparations and/ or re-packaging (excluding

alloys)

Process category : **PROC1:** Use in closed process, no likelihood of exposure

PROC2: Use in closed, continuous process with occasional

controlled exposure

PROC3: Use in closed batch process (synthesis or

formulation)

PROC4: Use in batch and other process (synthesis) where

opportunity for exposure arises

PROC5: Mixing or blending in batch processes for formulation of mixtures and articles (multistage and/or significant contact)

Industrial setting;

PROC8a: Transfer of substance or preparation

(charging/discharging) from/to vessels/large containers at

non-dedicated facilities

PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated

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AlphaPlus® 1-Hexadecene Version 3.11 Revision Date 2021-06-02 facilities PROC3: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) PROC14: Production of mixtures or articles by tabletting, compression, extrusion, pelletization; industrial setting; PROC15: Use as laboratory reagent Environmental release category : ERC2: Formulation of preparations Further information : Formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials transfers, mixing, tabletting, compression, pelletisation, extrusion, large and small scale packing, sampling, maintenance and associated laboratory activities. 2.1 Contributing scenario controlling environmental exposure for: ERC2: Formulation of preparations Technical conditions and measures / Organizational measures Remarks : Not applicable 2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC6a, PROC8b, PROC9, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and citales (multistage and/or significant contacest, for formulation of preparations and including multistage and/or significant contacest, for formulation of preparations and including weighing), Production of mixtures or articles by tabletting, compression, extrusion, pelletization; Industrial setting;, Use as laboratory reagent Amount used Remarks : Not applicable		
Formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials transfer, mixing, sampling, maintenance and associated laboratory activities. 2.1 Contributing scenario controlling environmental exposure for: PROC1, PROC2, PROC3, pROC3, PROC4A, PROC3, PROC3, PROC4B, PROC15: Use in closed process, no likelihood of exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure and artificiate (multistage and/or significant contact), Transfer of substance or preparation and artificiate, Transfer of substance or preparation controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or objection of preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at anon-dedicated facilities, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at anon-dedicated facilities, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Production of mixtures or articles by tabletting, compression, extrusion, pelletization; Industrial setting; Use as laboratory reagent		SAFETY DATA SHEET
facilities PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) PROC14: Production of mixtures or articles by tabletting, compression, extrusion, pelletization; industrial setting; PROC15: Use as laboratory reagent Environmental release category : ERC2: Formulation of preparations Further information : Formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials transfers, mixing, tabletting, compression, pelletisation, extrusion, large and small scale packing, sampling, maintenance and associated laboratory activities. 2.1 Contributing scenario controlling environmental exposure for: ERC2: Formulation of preparations Technical conditions and measures / Organizational measures Remarks : Not applicable 2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC9, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Transfer of substance or preparation (charging/discharging) from/to vessels/arge containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated facilities, Transfer of substance or preparation into small containers (dedicated facilities, Transfer of substance or preparation into small containers (dedicated facilities, Transfer of substance or preparation into small containers (dedicated facilities, Transfer of substance or preparation into small containers (dedicated facilities, Transfer of substance or preparation into small containers (dedicated facilities, Transfer of substance or preparation into small containers (dedicated fa	_	
PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) PROC14: Production of mixtures or articles by tabletting, compression, extrusion, pelletization; Industrial setting; PROC15: Use as laboratory reagent Environmental release category : ERC2: Formulation of preparations Further information : Further information : Formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials transfers, mixing, tabletting, compression, pelletisation, extrusion, large and small scale packing, sampling, maintenance and associated laboratory activities. 2.1 Contributing scenario controlling environmental exposure for:ERC2: Formulation of preparations Technical conditions and measures / Organizational measures ENOTATION REPORTS (Seption 1) in the properties of the prope	Version 3.11	Revision Date 2021-06-02
Further information : Formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials transfers, mixing, tabletting, compression, pelletisation, extrusion, large and small scale packing, sampling, maintenance and associated laboratory activities. 2.1 Contributing scenario controlling environmental exposure for:ERC2: Formulation of preparations Technical conditions and measures / Organizational measures Remarks : Not applicable 2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8b, PROC9, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities, Transfer of substance or preparation into small containers at dedicated facilities, Transfer of substance or preparation into small containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Production of mixtures or articles by tabletting, compression, extrusion, pelletization; Industrial setting;, Use as laboratory reagent		PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) PROC14: Production of mixtures or articles by tabletting, compression, extrusion, pelletization; Industrial setting;
Formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials transfers, mixing, tabletting, compression, pelletisation, extrusion, large and small scale packing, sampling, maintenance and associated laboratory activities. 2.1 Contributing scenario controlling environmental exposure for:ERC2: Formulation of preparations Technical conditions and measures / Organizational measures Remarks : Not applicable 2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC9, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Production of mixtures or articles by tabletting, compression, extrusion, pelletization; Industrial setting;, Use as laboratory reagent Amount used Remarks : Not applicable	Environmental release category :	ERC2: Formulation of preparations
Technical conditions and measures / Organizational measures Remarks : Not applicable 2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC9, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Production of mixtures or articles by tabletting, compression, extrusion, pelletization; Industrial setting;, Use as laboratory reagent Amount used Remarks : Not applicable	Further information :	mixtures in batch or continuous operations, including storage, materials transfers, mixing, tabletting, compression, pelletisation, extrusion, large and small scale packing,
PROC4, PROC8a, PROC8b, PROC9, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Production of mixtures or articles by tabletting, compression, extrusion, pelletization; Industrial setting;, Use as laboratory reagent Amount used Remarks : Not applicable	Technical conditions and measures / 0	
	PROC4,, PROC8a, PROC8b, PROC8 likelihood of exposure, Use in close exposure, Use in closed batch processes (synthesis) where of blending in batch processes for for and/or significant contact), Transfer from/to vessels/large containers at preparation (charging/ discharging facilities, Transfer of substance or line, including weighing), Production extrusion, pelletization; Industrial services.	9, PROC14, PROC15: Use in closed process, no ed, continuous process with occasional controlled cess (synthesis or formulation), Use in batch and protunity for exposure arises, PROC 5: Mixing or rmulation of preparations and articles (multistage er of substance or preparation (charging/discharging) a non-dedicated facilities, Transfer of substance or proparation into small containers at dedicated preparation into small containers (dedicated filling on of mixtures or articles by tabletting, compression, setting;, Use as laboratory reagent
3. Exposure estimation and reference to its source	Remarks :	Not applicable
	3. Exposure estimation and referer	nce to its source

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set

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Not applicable

Remarks:

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by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Use in coatings - industrial

Main User Groups : SU 3: Industrial uses: Uses of substances as such or in

preparations at industrial sites

Sector of use : Su3: Industrial Manufacturing (all)

Process category : **PROC1:** Use in closed process, no likelihood of exposure

PROC2: Use in closed, continuous process with occasional

controlled exposure

PROC3: Use in closed batch process (synthesis or

formulation)

PROC4: Use in batch and other process (synthesis) where

opportunity for exposure arises

PROC5: Mixing or blending in batch processes for formulation of mixtures and articles (multistage and/or significant contact)

Industrial setting;

PROC7: Industrial spraying

PROC8a: Transfer of substance or preparation

(charging/discharging) from/to vessels/large containers at

non-dedicated facilities

PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated

facilities

PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

PROC10: Roller application or brushing

PROC13: Treatment of articles by dipping and pouring **PROC14:** Production of mixtures or articles by tabletting, compression, extrusion, pelletization; Industrial setting;

PROC15: Use as laboratory reagent

Environmental release category : ERC4: Industrial use of processing aids in processes and

products, not becoming part of articles

Further information :

Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including materials receipt, storage, preparation and transfer from bulk and semi-bulk, application by spray, roller, spreader, dip, flow, fluidised bed on production lines and film formation) and equipment cleaning, maintenance and associated laboratory activities.

2.1 Contributing scenario controlling environmental exposure for:ERC4: Industrial use of processing aids in processes and products, not becoming part of articles

Technical conditions and measures / Organizational measures

Remarks : Not applicable

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2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC7, PROC8a, PROC8b, PROC9, PROC10, PROC13, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Industrial spraying, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Treatment of articles by dipping and pouring, Production of mixtures or articles by tabletting, compression, extrusion, pelletization; Industrial setting;, Use as laboratory reagent

Amount used

Remarks : Not applicable

3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Use in coatings – professional

Main User Groups : SU 22: Professional uses: Public domain (administration,

education, entertainment, services, craftsmen)

Sector of use : SU 22: Professional uses: Public domain (administration,

education, entertainment, services, craftsmen)

Process category : **PROC1:** Use in closed process, no likelihood of exposure

PROC2: Use in closed, continuous process with occasional

controlled exposure

PROC3: Use in closed batch process (synthesis or

formulation)

PROC4: Use in batch and other process (synthesis) where

opportunity for exposure arises

PROC5: Mixing or blending in batch processes for formulation of mixtures and articles (multistage and/or significant contact)

Industrial setting;

PROC8a: Transfer of substance or preparation

(charging/discharging) from/to vessels/large containers at

non-dedicated facilities

PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated

facilities

PROC10: Roller application or brushing

PROC11: Non industrial spraying

PROC13: Treatment of articles by dipping and pouring

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	PROC15: Use as laboratory reagent PROC19: Hand-mixing with intimate contact and only PPE available
Environmental release category :	ERC8a, ERC8d: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems
Further information :	Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including materials receipt, storage, preparation and transfer from bulk and semi-bulk, application by spray, roller, brush, spreader by hand or similar methods, and film formation), and equipment cleaning, maintenance and associated laboratory activities.
	ng environmental exposure for:ERC8a, ERC8d: Wide g aids in open systems, Wide dispersive outdoor use
Technical conditions and measures / C Remarks :	Prganizational measures Not applicable
PROC4,, PROC8a, PROC8b, PROC1 closed process, no likelihood of ex occasional controlled exposure, Us Use in batch and other process (sy PROC 5: Mixing or blending in batch articles (multistage and/or significal (charging/discharging) from/to vess Transfer of substance or preparation containers at dedicated facilities, R	ing worker exposure for: PROC1, PROC2, PROC3, 10, PROC11, PROC13, PROC15, PROC19: Use in posure, Use in closed, continuous process with see in closed batch process (synthesis or formulation), inthesis) where opportunity for exposure arises, the processes for formulation of preparations and ant contact), Transfer of substance or preparation sels/large containers at non-dedicated facilities, on (charging/ discharging) from/ to vessels/ large oller application or brushing, Non industrial spraying, dispouring, Use as laboratory reagent, Hand-mixing available
Amount used Remarks :	Not applicable
3. Exposure estimation and referen	ce to its source
Remarks: Not applicable	
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e the boundaries set

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4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Use in Coatings - Consumer

Main User Groups : **SU 21:** Consumer uses: Private households (= general public

= consumers)

Sector of use : SU 21: Consumer uses: Private households (= general public

= consumers)

Product category : **PC1:** Adhesives, sealants

PC4: Anti-Freeze and de-icing products

PC8: Biocidal products (e.g. Disinfectants, pest control) **PC9a:** Coatings and paints, thinners, paint removers **PC9b:** Fillers, putties, plasters, modelling clay

PC9c: Finger paints

PC15: Non-metal-surface treatment products

PC18: Ink and toners

PC23: Leather tanning, dye, finishing, impregnation and care

products

PC24: Lubricants, greases, release products

PC31: Polishes and wax blends

PC34: Textile dyes, finishing and impregnating products;

including bleaches and other processing aids

Environmental release category : ERC8a, ERC8d: Wide dispersive indoor use of processing

aids in open systems, Wide dispersive outdoor use of

processing aids in open systems

Further information

Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including product transfer and preparation, application by brush, spray by hand or similar

methods) and equipment cleaning.

2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems

Technical conditions and measures / Organizational measures

Remarks : Not applicable

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2.2 Contributing scenario controlling consumer exposure for: PC1, PC4, PC8, PC9a, PC9b, PC9c, PC15, PC18, PC23, PC24, PC31, PC34: Adhesives, sealants, Anti-Freeze and de-icing products, Biocidal products (e.g. Disinfectants, pest control), Coatings and paints, thinners, paint removers, Fillers, putties, plasters, modelling clay, Finger paints, Non-metal-surface treatment products, lnk and toners, Leather tanning, dye, finishing, impregnation and care products, Lubricants, greases, release products, Polishes and wax blends, Textile dyes, finishing and impregnating products; including bleaches and other processing aids

Amount used

Remarks : Not applicable

3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Lubricants - Industrial

Main User Groups : **SU 3:** Industrial uses: Uses of substances as such or in

preparations at industrial sites

: SU3: Industrial Manufacturing (all) Sector of use

: PROC1: Use in closed process, no likelihood of exposure Process category

PROC2: Use in closed, continuous process with occasional

controlled exposure

PROC3: Use in closed batch process (synthesis or

formulation)

PROC4: Use in batch and other process (synthesis) where

opportunity for exposure arises PROC7: Industrial spraying

PROC8a: Transfer of substance or preparation

(charging/discharging) from/to vessels/large containers at

non-dedicated facilities

PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated

facilities

PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

PROC10: Roller application or brushing

PROC13: Treatment of articles by dipping and pouring **PROC17:** Lubrication at high energy conditions and in partly

open process

PROC18: Greasing at high energy conditions

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Environmental release category :	ERC4 , ERC7 : Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of substances in closed systems
Further information :	Covers the use of formulated lubricants in closed and open systems including transfer operations, operation of machinery/engines and similar articles, reworking on reject articles, equipment maintenance and disposal of wastes.
	ng environmental exposure for:ERC4, ERC7: Industrial es and products, not becoming part of articles, esed systems
Technical conditions and measures / Remarks	Organizational measures Not applicable
PROC4, PROC7, PROC8a, PROC8b in closed process, no likelihood of occasional controlled exposure, U Use in batch and other process (sy Industrial spraying, Transfer of sulvessels/large containers at non-de (charging/ discharging) from/ to ve of substance or preparation into si weighing), Roller application or browning to the state of the stat	ng worker exposure for: PROC1, PROC2, PROC3, p. PROC9, PROC10, PROC13, PROC17, PROC18: Use f exposure, Use in closed, continuous process with se in closed batch process (synthesis or formulation), ynthesis) where opportunity for exposure arises, bstance or preparation (charging/discharging) from/to edicated facilities, Transfer of substance or preparation essels/ large containers at dedicated facilities, Transfer mall containers (dedicated filling line, including ushing, Treatment of articles by dipping and pouring, ons and in partly open process, Greasing at high
Amount used Remarks :	: Not applicable
3. Exposure estimation and referei	nce to its source
-	
Remarks: Not applicable	
	o evaluate whether he works inside the boundaries set

Not applicable

1. Short title of Exposure Scenario: **Lubricants - Professional**

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Main User Groups : SU 22: Professional uses: Public domain (administration,

education, entertainment, services, craftsmen)

Sector of use : SU 22: Professional uses: Public domain (administration,

education, entertainment, services, craftsmen)

Process category : PROC1: Use in closed process, no likelihood of exposure

PROC2: Use in closed, continuous process with occasional

controlled exposure

PROC3: Use in closed batch process (synthesis or

formulation)

PROC4: Use in batch and other process (synthesis) where

opportunity for exposure arises

PROC8a: Transfer of substance or preparation

(charging/discharging) from/to vessels/large containers at

non-dedicated facilities

PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated

facilities

PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

PROC10: Roller application or brushing

PROC11: Non industrial spraying **PROC13:** Treatment of articles by dipping and pouring

PROC13. Treatment of articles by dipping and pouring **PROC17:** Lubrication at high energy conditions and in partly

open process

PROC18: Greasing at high energy conditions

PROC20: Heat and pressure transfer fluids in dispersive,

professional use but closed systems

Environmental release category : ERC8a, ERC9a, ERC9b: Wide dispersive indoor use

of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive

outdoor use of substances in closed systems

Further information

Covers the use of formulated lubricants in closed and open systems including transfer operations, operation of engines and similar articles, reworking on reject articles, equipment

maintenance and disposal of waste oil.

2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems

Technical conditions and measures / Organizational measures

Remarks : Not applicable

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3,

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PROC4, PROC8a, PROC8b, PROC9, PROC10, PROC11, PROC13, PROC17, PROC18, PROC20: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Non industrial spraying, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process, Greasing at high energy conditions, Heat and pressure transfer fluids in dispersive, professional use but closed systems

Amount used

Remarks : Not applicable

3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Lubricants - Consumer

Main User Groups : **SU 21:** Consumer uses: Private households (= general public

= consumers)

Sector of use : **SU 21:** Consumer uses: Private households (= general public

= consumers)

Product category : **PC1:** Adhesives, sealants

PC24: Lubricants, greases, release products

PC31: Polishes and wax blends

Environmental release category : ERC8a, ERC9a, ERC9b: Wide dispersive indoor use

of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive

outdoor use of substances in closed systems

Further information :

Covers the consumer use of formulated lubricants in closed and open systems including transfer operations, application,

operation of engines and similar articles, equipment

maintenance and disposal of waste oil.

2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use

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of substances in closed sy systems	stems, Wide dispersive outdoor use of substances in closed
Technical conditions and mea	asures / Organizational measures : Not applicable
	controlling consumer exposure for: PC1, PC24, PC31: icants, greases, release products, Polishes and wax blends
Amount used Remarks	: Not applicable
3. Exposure estimation and	d reference to its source
Remarks: Not applicable	
4. Guidance to Downstrear by the Exposure Scenario	m User to evaluate whether he works inside the boundaries set
Not applicable 1. Short title of Exposure Scena - Industrial	ario: Use in Oil and Gas field drilling and production operations
Main User Groups Sector of use Process category	 SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites SU3: Industrial Manufacturing (all) PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated

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SAFETY DATA SHEET AlphaPlus® 1-Hexadecene Version 3.11 Revision Date 2021-06-02 Environmental release category : ERC4: Industrial use of processing aids in processes and products, not becoming part of articles Further information Oil field well drilling and production operations (including drilling muds and well cleaning) including material transfers, on-site formulation, well head operations, shaker room activities and related maintenance. 2.1 Contributing scenario controlling environmental exposure for:ERC4: Industrial use of processing aids in processes and products, not becoming part of articles Technical conditions and measures / Organizational measures Remarks : Not applicable 2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities Amount used : Not applicable Remarks 3. Exposure estimation and reference to its source Remarks: Not applicable 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Use in Oil and Gas field drilling and production operations

Professional

Main User Groups : **SU 22:** Professional uses: Public domain (administration,

education, entertainment, services, craftsmen)

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Sector of use : SU 22: Professional uses: Public domain (administration,

education, entertainment, services, craftsmen)

Process category : **PROC1:** Use in closed process, no likelihood of exposure

PROC2: Use in closed, continuous process with occasional

controlled exposure

PROC3: Use in closed batch process (synthesis or

formulation)

PROC4: Use in batch and other process (synthesis) where

opportunity for exposure arises

PROC8a: Transfer of substance or preparation

(charging/discharging) from/to vessels/large containers at

non-dedicated facilities

PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated

facilities

Environmental release category : **ERC8d:** Wide dispersive outdoor use of processing aids in

open systems

Further information

Oil field well drilling and production operations (including drilling muds and well cleaning) including material transfers, on-site formulation, well head operations, shaker room

activities and related maintenance.

2.1 Contributing scenario controlling environmental exposure for:ERC8d: Wide dispersive outdoor use of processing aids in open systems

Technical conditions and measures / Organizational measures

Remarks : Not applicable

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities

Amount used

Remarks : Not applicable

3. Exposure estimation and reference to its source

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Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Metal working fluids / rolling oils - Industrial

Main User Groups : SU 3: Industrial uses: Uses of substances as such or in

preparations at industrial sites

Sector of use : Su3: Industrial Manufacturing (all)

Process category : **PROC1:** Use in closed process, no likelihood of exposure

PROC2: Use in closed, continuous process with occasional

controlled exposure

PROC3: Use in closed batch process (synthesis or

formulation)

PROC4: Use in batch and other process (synthesis) where

opportunity for exposure arises

PROC5: Mixing or blending in batch processes for formulation of mixtures and articles (multistage and/or significant contact)

Industrial setting;

PROC7: Industrial spraying

PROC8a: Transfer of substance or preparation

(charging/discharging) from/to vessels/large containers at

non-dedicated facilities

PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated

facilities

PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

PROC10: Roller application or brushing

PROC13: Treatment of articles by dipping and pouring

PROC17: Lubrication at high energy conditions and in partly

open process

Environmental release category : ERC4: Industrial use of processing aids in processes and

products, not becoming part of articles

Further information :

Covers the use in formulated MWFs/rolling oils including transfer operations, rolling and annealing activities, cutting/machining activities, automated and manual application of corrosion protections (including brushing, dipping and spraying), equipment maintenance, draining and

disposal of waste oils.

2.1 Contributing scenario controlling environmental exposure for:ERC4: Industrial use of processing aids in processes and products, not becoming part of articles

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Technical conditions and measures / Organizational measures

Remarks : Not applicable

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC7, PROC8a, PROC8b, PROC9, PROC10, PROC13, PROC17: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Industrial spraying, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process

Amount used

Remarks : Not applicable

3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Metal working fluids / rolling oils - Professional

Main User Groups : SU 22: Professional uses: Public domain (administration,

education, entertainment, services, craftsmen)

Sector of use : **SU 22:** Professional uses: Public domain (administration.

education, entertainment, services, craftsmen)

Process category : **PROC1:** Use in closed process, no likelihood of exposure

PROC2: Use in closed, continuous process with occasional

controlled exposure

PROC3: Use in closed batch process (synthesis or

formulation)

PROC8a: Transfer of substance or preparation

(charging/discharging) from/to vessels/large containers at

non-dedicated facilities

PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated

facilities

PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

PROC10: Roller application or brushing **PROC11:** Non industrial spraying

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Vol.cio.ii o. i i	PROC13: Treatment of articles by dipping and pouring PROC17: Lubrication at high energy conditions and in partly open process
Environmental release category :	ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information :	Covers the use in formulated MWFs including transfer operations, open and contained cutting/machining activities, automated and manual application of corrosion protections, draining and working on contaminated/ reject articles, and disposal of waste oils.
ERC9a, ERC9b: Wide dispersive indispersive outdoor use of processi	ng environmental exposure for:ERC8a, ERC8d, door use of processing aids in open systems, Wide ing aids in open systems, Wide dispersive indoor use Vide dispersive outdoor use of substances in closed
Technical conditions and measures / C Remarks :	Organizational measures Not applicable
PROC8a, PROC8b, PROC9, PROC1 no likelihood of exposure, Use in clean exposure, Use in closed batch procor preparation (charging/discharging facilities, Transfer of substance or large containers at dedicated facilities containers (dedicated filling line, in	ng worker exposure for: PROC1, PROC2, PROC3, 0, PROC11, PROC13, PROC17: Use in closed process, losed, continuous process with occasional controlled cess (synthesis or formulation), Transfer of substance ng) from/to vessels/large containers at non-dedicated preparation (charging/ discharging) from/ to vessels/ties, Transfer of substance or preparation into small acluding weighing), Roller application or brushing, of articles by dipping and pouring, Lubrication at by open process
Amount used Remarks :	Not applicable
3. Exposure estimation and referen	ice to its source
Remarks: Not applicable	
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4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Functional Fluids - Industrial

Main User Groups : SU 3: Industrial uses: Uses of substances as such or in

preparations at industrial sites

Sector of use : Su3: Industrial Manufacturing (all)

Process category : PROC1: Use in closed process, no likelihood of exposure

PROC2: Use in closed, continuous process with occasional

controlled exposure

PROC3: Use in closed batch process (synthesis or

formulation)

PROC4: Use in batch and other process (synthesis) where

opportunity for exposure arises

PROC8a: Transfer of substance or preparation

(charging/discharging) from/to vessels/large containers at

non-dedicated facilities

PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated

facilities

PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Environmental release category : ERC7: Industrial use of substances in closed systems

Further information :

Use as functional fluids e.g. cable oils, transfer oils, coolants, insulators, refrigerants, hydraulic fluids in industrial equipment

including maintenance and related material transfers.

2.1 Contributing scenario controlling environmental exposure for:ERC7: Industrial use of substances in closed systems

Technical conditions and measures / Organizational measures

Remarks : Not applicable

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b,: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

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Amount used Remarks	: N	ot applicable	
3. Exposure estimation	on and reference	to its source	
Remarks: Not app	licable		
4. Guidance to Downs by the Exposure Sce		valuate whether he w	orks inside the boundaries set
Not applicable			

1. Short title of Exposure Scenario: Functional Fluids - Professional

Main User Groups : SU 22: Professional uses: Public domain (administration,

education, entertainment, services, craftsmen)

Sector of use : SU 22: Professional uses: Public domain (administration,

education, entertainment, services, craftsmen)

Process category : **PROC1:** Use in closed process, no likelihood of exposure

PROC2: Use in closed, continuous process with occasional

controlled exposure

PROC3: Use in closed batch process (synthesis or

formulation)

PROC8a: Transfer of substance or preparation

(charging/discharging) from/to vessels/large containers at

non-dedicated facilities

PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) **PROC20:** Heat and pressure transfer fluids in dispersive.

professional use but closed systems

Environmental release category : **ERC9a**, **ERC9b**: Wide dispersive indoor use of substances in

closed systems, Wide dispersive outdoor use of substances in

closed systems

Further information :

Use as functional fluids e.g. cable oils, transfer oils, coolants, insulators, refrigerants, hydraulic fluids in professional equipment including maintenance and related material

transfers.

2.1 Contributing scenario controlling environmental exposure for:ERC9a, ERC9b: Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems

Technical conditions and measures / Organizational measures

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Remarks	: Not applicable
PROC8a,, PROC20: Use in close continuous process with occas (synthesis or formulation), Tranfrom/to vessels/large container preparation into small container	colling worker exposure for: PROC1, PROC2, PROC3, ed process, no likelihood of exposure, Use in closed, sional controlled exposure, Use in closed batch process asfer of substance or preparation (charging/discharging) is at non-dedicated facilities, Transfer of substance or ers (dedicated filling line, including weighing), Heat and ersive, professional use but closed systems
Amount used Remarks	: Not applicable
3. Exposure estimation and refe	erence to its source
Remarks: Not applicable	
4. Guidance to Downstream Use by the Exposure Scenario	er to evaluate whether he works inside the boundaries set
Not applicable 1. Short title of Exposure Scenario: F	unctional Fluids - Consumer
Main User Groups	: SU 21: Consumer uses: Private households (= general public
Sector of use	= consumers) : SU 21: Consumer uses: Private households (= general public
Product category	= consumers): PC16: Heat transfer fluidsPC17: Hydraulic fluids
Environmental release category	: ERC9a, ERC9b: Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	: Use of sealed items containing functional fluids e.g. transfer oils, hydraulic fluids, refrigerants.
2.1 Contributing scenario contr	olling environmental exposure for:ERC9a, ERC9b: Wide

dispersive indoor use of substances in closed systems, Wide dispersive outdoor use o substances in closed systems

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Technical conditions and measures / Organizational measures

Remarks : Not applicable

2.2 Contributing scenario controlling consumer exposure for: PC16, PC17: Heat transfer fluids, Hydraulic fluids

Amount used

Remarks : Not applicable

3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Use in polymer production – industrial

Main User Groups : SU 3: Industrial uses: Uses of substances as such or in

preparations at industrial sites

Sector of use : SU3, SU 10: Industrial Manufacturing (all), Formulation

[mixing] of preparations and/ or re-packaging (excluding

allovs)

Process category : **PROC1:** Use in closed process, no likelihood of exposure

PROC2: Use in closed, continuous process with occasional

controlled exposure

PROC3: Use in closed batch process (synthesis or

formulation)

PROC4: Use in batch and other process (synthesis) where

opportunity for exposure arises

PROC5: Mixing or blending in batch processes for formulation of mixtures and articles (multistage and/or significant contact)

Industrial setting;

PROC6: Calendering operations

PROC8a: Transfer of substance or preparation

(charging/discharging) from/to vessels/large containers at

non-dedicated facilities

PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated

acilities

PROC14: Production of mixtures or articles by tabletting, compression, extrusion, pelletization; Industrial setting;

PROC15: Use as laboratory reagent

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Environmental release category	: ERC4, ERC6c: Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of monomers for manufacture of thermoplastics
Further information	: Manufacture of polymers from monomers in continuous and batch processes, include sparging, discharging, and reactor maintenance and immediate polymer product formation (i.e. compounding, pelletisation, product off-gassing).
Industrial use of processing aids	olling environmental exposure for:ERC4, ERC6c: s in processes and products, not becoming part of ners for manufacture of thermoplastics
Technical conditions and measures Remarks	s / Organizational measures : Not applicable
PROC4,, PROC6, PROC8a, PROC likelihood of exposure, Use in cleased batch p	Olling worker exposure for: PROC1, PROC2, PROC3, C8b, PROC14, PROC15: Use in closed process, no losed, continuous process with occasional controlled process (synthesis or formulation), Use in batch and exposure arises, PROC 5: Mixing or
blending in batch processes for and/or significant contact), Cale (charging/discharging) from/to v Transfer of substance or prepara containers at dedicated facilities	formulation of preparations and articles (multistage ndering operations, Transfer of substance or preparation ressels/large containers at non-dedicated facilities, ation (charging/ discharging) from/ to vessels/ large s, Production of mixtures or articles by tabletting, ration; Industrial setting;
blending in batch processes for and/or significant contact), Cale (charging/discharging) from/to v Transfer of substance or prepara containers at dedicated facilities	formulation of preparations and articles (multistage ndering operations, Transfer of substance or preparation ressels/large containers at non-dedicated facilities, ation (charging/ discharging) from/ to vessels/ large s, Production of mixtures or articles by tabletting,
blending in batch processes for and/or significant contact), Cale (charging/discharging) from/to variansfer of substance or preparation containers at dedicated facilities compression, extrusion, pelletized Amount used	formulation of preparations and articles (multistage ndering operations, Transfer of substance or preparation ressels/large containers at non-dedicated facilities, ation (charging/ discharging) from/ to vessels/ large s, Production of mixtures or articles by tabletting, ration; Industrial setting;, Use as laboratory reagent : Not applicable
blending in batch processes for and/or significant contact), Cale (charging/discharging) from/to variansfer of substance or preparation containers at dedicated facilities compression, extrusion, pelletized Amount used Remarks	formulation of preparations and articles (multistage ndering operations, Transfer of substance or preparation ressels/large containers at non-dedicated facilities, ation (charging/ discharging) from/ to vessels/ large s, Production of mixtures or articles by tabletting, ration; Industrial setting;, Use as laboratory reagent : Not applicable

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Main User Groups : SU 3: Industrial uses: Uses of substances as such or in

preparations at industrial sites

Sector of use : SU3: Industrial Manufacturing (all)

Process category : **PROC1:** Use in closed process, no likelihood of exposure

PROC2: Use in closed, continuous process with occasional

controlled exposure

PROC3: Use in closed batch process (synthesis or

formulation)

PROC4: Use in batch and other process (synthesis) where

opportunity for exposure arises

PROC5: Mixing or blending in batch processes for formulation of mixtures and articles (multistage and/or significant contact)

Industrial setting;

PROC8a: Transfer of substance or preparation

(charging/discharging) from/to vessels/large containers at

non-dedicated facilities

PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated

facilities

PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Environmental release category : ERC4: Industrial use of processing aids in processes and

products, not becoming part of articles

Further information :

Covers the use of the substance in extraction processes at mining operations, including material transfers, winning and separation activities, and substance recovery and disposal.

2.1 Contributing scenario controlling environmental exposure for:ERC4: Industrial use of processing aids in processes and products, not becoming part of articles

Technical conditions and measures / Organizational measures

Remarks : Not applicable

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC8a, PROC8b, PROC9: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

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Amount used Remarks	: Not applicable	
3. Exposure estimation and reference to its source		
Remarks: Not applic	able	
4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario		
Not applicable		
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