

**AlphaPlus® 1-Octene (C8 H16)**

Version 1.10

Revision Date 2019-11-25

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****Product information**

Product Name : AlphaPlus® 1-Octene (C8 H16)

**Company**: Qatar Chemical Company LTD (QChem)  
Amwal Tower, Omar Al Mukhtar St,  
Al-Dafna (Zone 61)  
PO Box 24646  
Doha, QatarSDS Requests: (+974) 4484-7110  
Technical Information: (+974) 4477-0047  
Responsible Party: Product Safety Group  
Email: MSDSInquiry@qchem.com.qa**Emergency telephone:****Health:**866.442.9628 (North America)  
1.832.813.4984 (International)**Transport:**CHEMTREC 800.424.9300 or 703.527.3887(int'l)  
Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090  
EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)  
Mexico CHEMTREC 01-800-681-9531 (24 hours)  
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600  
Argentina: +(54)-1159839431Responsible Department : Product Safety and Toxicology Group  
E-mail address : SDS@CPChem.com  
Website : www.CPChem.com**SECTION 2: Hazards identification****Classification of the substance or mixture**



This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

**Classification**: Flammable liquids, Category 2  
Aspiration hazard, Category 1**Labeling**

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Symbol(s) :  

Signal Word : Danger

Hazard Statements : H225: Highly flammable liquid and vapor.  
H304: May be fatal if swallowed and enters airways.

Precautionary Statements : **Prevention:**  
 P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
 P233 Keep container tightly closed.  
 P240 Ground/bond container and receiving equipment.  
 P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.  
 P242 Use only non-sparking tools.  
 P243 Take precautionary measures against static discharge.  
 P280 Wear protective gloves/ eye protection/ face protection.  
**Response:**  
 P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.  
 P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
 P331 Do NOT induce vomiting.  
 P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.  
**Storage:**  
 P403 + P235 Store in a well-ventilated place. Keep cool.  
 P405 Store locked up.  
**Disposal:**  
 P501 Dispose of contents/ container to an approved waste disposal plant.

**Carcinogenicity:****IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**NTP**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**ACGIH**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

**SECTION 3: Composition/information on ingredients**

Synonyms : Octene-n-1  
Octene-1 (C8)  
AlphaPlus™ NAO 8  
C8H16

Molecular formula : C8H16

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Component	CAS-No.	Weight %
1-Octene	111-66-0	95 - 100
2-Ethyl-1-Hexene	1632-16-2	1 - 5

**SECTION 4: First aid measures**

- General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Symptoms of poisoning may appear several hours later. Do not leave the victim unattended.
- If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
- In case of skin contact : If on skin, rinse well with water. If on clothes, remove clothes.
- In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

**SECTION 5: Firefighting measures**

- Flash point : 13°C (55°F)  
Method: Tag closed cup
- Autoignition temperature : 221°C (430°F)
- Suitable extinguishing media : Alcohol-resistant foam. Carbon dioxide (CO<sub>2</sub>). Dry chemical.
- Unsuitable extinguishing media : High volume water jet.
- Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.
- Fire and explosion protection : Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use

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only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

Hazardous decomposition products : Carbon oxides.

**SECTION 6: Accidental release measures**

Personal precautions : Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

**SECTION 7: Handling and storage****Handling**

Advice on safe handling : Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary, but may not by themselves be sufficient. Review all operations, which have the potential to generating and accumulation of electrostatic charge and/or a flammable atmosphere (including tank and container filling, splash filling, tank cleaning, sampling, gauging, switch loading, filtering, mixing, agitation, and vacuum truck operations) and use appropriate mitigating procedures. For more information, refer to OSHA Standard 29 CFR 1910.106 "Flammable and Combustible Liquids"; National Fire Protection Association (NFPA 77), "Recommended Practice on Static Electricity"; and/or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising Out of Static, Lightning, and stray Currents".

Advice on protection against fire and explosion : Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

**Storage**

Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working

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materials must comply with the technological safety standards.

**SECTION 8: Exposure controls/personal protection****Ingredients with workplace control parameters**

US

Components	Basis	Value	Control parameters	Note
1-Octene	US WEEL	TWA	75 ppm,	

**Engineering measures**

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

**Personal protective equipment**

- Respiratory protection : Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as:. Air-Purifying Respirator for Organic Vapors. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
- Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate:. Flame retardant antistatic protective clothing. Workers should wear antistatic footwear.
- Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

**SECTION 9: Physical and chemical properties****Information on basic physical and chemical properties****Appearance**

SDS Number:100000068582

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Form : Liquid  
 Physical state : Liquid  
 Color : Clear, colorless

**Safety data**

Flash point : 13°C (55°F)  
 Method: Tag closed cup

Lower explosion limit : 0.7 %(V)

Upper explosion limit : 6.8 %(V)

Oxidizing properties : no

Autoignition temperature : 221°C (430°F)

Molecular formula : C8H16

Molecular weight : 112.24 g/mol

pH : No data available

Pour point : Not applicable

Boiling point/boiling range : 121°C (250°F)

Vapor pressure : 1.75 kPa  
 at 20°C (68°F)  
 15.30 kPa  
 at 65°C (149°F)

Relative density : 0.72  
 at 15.6 °C (60.1 °F)

Density : 719 kg/m<sup>3</sup>  
 at 15°C (59°F)  
 710 kg/m<sup>3</sup>  
 at 20°C (68°F)  
 690 kg/m<sup>3</sup>  
 at 50°C (122°F)

Water solubility : Soluble in hydrocarbon solvents; insoluble in water.

Partition coefficient: n-  
 octanol/water : No data available

Viscosity, kinematic : 0.38 cSt  
 at 40°C (104°F)

Relative vapor density : 3.9  
 (Air = 1.0)

Evaporation rate : No data available

Percent volatile : > 99 %

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Conductivity : 2.9 pSm  
Method: ASTM D4308

**SECTION 10: Stability and reactivity**

**Reactivity** : Stable at normal ambient temperature and pressure.

**Chemical stability** : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

**Possibility of hazardous reactions**

**Hazardous reactions** : Hazardous reactions: Hazardous polymerization does not occur.

Further information: No decomposition if stored and applied as directed.

Hazardous reactions: Vapors may form explosive mixture with air.

**Conditions to avoid** : Heat, sparks, fire, and oxidizing agents.

**Materials to avoid** : May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.

**Hazardous decomposition products** : Carbon oxides

**Other data** : No decomposition if stored and applied as directed.

**SECTION 11: Toxicological information****Acute oral toxicity**

1-Octene : LD50: > 10,000 mg/kg  
Species: Rat  
Sex: male and female  
Method: Fixed Dose Method

**Acute inhalation toxicity**

1-Octene : LC50: 40.2 mg/l  
Exposure time: 4 h  
Species: Rat  
Sex: male  
Test atmosphere: vapor  
Method: OECD Test Guideline 403

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**Acute dermal toxicity**

1-Octene : LD50: > 2,000 mg/kg  
Species: Rabbit  
Sex: male and female  
Method: OECD Test Guideline 402

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**Skin irritation** : Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin resulting in desiccation of the skin.

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**Eye irritation** : No eye irritation.

**Sensitization**

1-Octene : Did not cause sensitization on laboratory animals.

**Repeated dose toxicity**

1-Octene : Species: Rat, Male and female  
Sex: Male and female  
Application Route: Oral diet  
Dose: 0, 100, 500, 1000 mg/kg  
Exposure time: 13 wk  
Number of exposures: daily  
NOEL: 1,000 mg/kg  
Method: OCED Guideline 408  
Information given is based on data obtained from similar substances.

Species: Rat, Male and female  
Sex: Male and female  
Application Route: Inhalation  
Dose: 0, 300, 1000, 3000 ppm  
Exposure time: 13 wk  
Number of exposures: 6 hrs/d, 5 d/wk  
NOEL: 3000 ppm  
Method: OECD Guideline 413  
Information given is based on data obtained from similar substances.

**Genotoxicity in vitro**

1-Octene : Test Type: Ames test  
Result: negative

Test Type: Chromosome aberration test in vitro  
Result: negative

Test Type: Cell transformation assay  
Result: negative

**Genotoxicity in vivo**

1-Octene : Remarks: Not classified due to data which are conclusive although insufficient for classification.



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**Reproductive toxicity**

1-Octene : Species: Rat  
 Sex: male  
 Application Route: Oral diet  
 Dose: 0, 100, 500, or 1000 mg/kg  
 Exposure time: 44 D  
 Number of exposures: daily  
 Method: OECD Guideline 421  
 NOAEL Parent: 1,000 mg/kg  
 NOAEL F1: 1,000 mg/kg

Species: Rat  
 Sex: female  
 Application Route: Oral diet  
 Dose: 0, 100, 500, or 1000 mg/kg  
 Exposure time: 41-55 D  
 Number of exposures: daily  
 Method: OECD Guideline 421  
 NOAEL Parent: 1,000 mg/kg  
 NOAEL F1: 1,000 mg/kg

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**Aspiration toxicity** : May be fatal if swallowed and enters airways.  
 Substances known to cause human aspiration toxicity hazards or to be regarded as if they cause human aspiration toxicity hazard.

**CMR effects**

1-Octene : Carcinogenicity: Not available  
 Mutagenicity: Tests on bacterial or mammalian cell cultures did not show mutagenic effects.  
 Teratogenicity: Not available  
 Reproductive toxicity: Animal testing did not show any effects on fertility.

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**Further information** : Solvents may degrease the skin.

**SECTION 12: Ecological information****Toxicity to fish**

1-Octene : LC50: 0.87 mg/l  
 Exposure time: 96 h  
 Species: Oncorhynchus mykiss (rainbow trout)  
 semi-static test Method: OECD Test Guideline 203  
 Information given is based on data obtained from similar substances.

**Toxicity to daphnia and other aquatic invertebrates**

1-Octene : EC50: 1 mg/l

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Exposure time: 48 h  
 Species: Daphnia magna (Water flea)  
 static test Method: OECD Test Guideline 202  
 Information given is based on data obtained from similar substances.

**Toxicity to algae**

1-Octene : EC50: 1 - 10 mg/l  
 Exposure time: 96 h  
 Species: Pseudokirchneriella subcapitata (microalgae)  
 Method: OECD Test Guideline 201  
 Information given is based on data obtained from similar substances.

**M-Factor**

1-Octene : M-Factor (Acute Aquat. Tox.) 1

Biodegradability : This material is expected to be readily biodegradable.

Elimination information (persistence and degradability)

Bioaccumulation

1-Octene : Bioconcentration factor (BCF): 1,259  
 Method: QSAR modeled data

Mobility

1-Octene : No data available

Results of PBT assessment

1-Octene : Non-classified PBT substance, Non-classified vPvB substance

Additional ecological information : Very toxic to aquatic life with long lasting effects.

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Very toxic to aquatic life with long lasting effects.

**Ecotoxicology Assessment**

Short-term (acute) aquatic hazard

1-Octene : Very toxic to aquatic life.

2-Ethyl-1-Hexene : Toxic to aquatic life.

Long-term (chronic) aquatic hazard

1-Octene : Very toxic to aquatic life with long lasting effects.

2-Ethyl-1-Hexene : Toxic to aquatic life with long lasting effects.

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**SECTION 13: Disposal considerations**

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

- Product : The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
- Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

**SECTION 14: Transport information**

**The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).**

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

**US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)**

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, II

**IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)**

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, II, (13°C), MARINE POLLUTANT, (1-OCTENE)

**IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)**

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, II

**ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))**

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, II, (D/E), ENVIRONMENTALLY HAZARDOUS, (1-OCTENE)

**RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))**

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, II, ENVIRONMENTALLY HAZARDOUS, (1-OCTENE)

**ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)**

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, II, ENVIRONMENTALLY HAZARDOUS, (1-

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OCTENE)

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code****SECTION 15: Regulatory information****National legislation**

**SARA 311/312 Hazards** : Flammable (gases, aerosols, liquids, or solids)  
Aspiration hazard

**EPCRA - EMERGENCY PLANNING COMMUNITY RIGHT - TO - KNOW**

**CERCLA Reportable Quantity** : This material does not contain any components with a CERCLA RQ.

**SARA 302 Reportable Quantity** : This material does not contain any components with a SARA 302 RQ.

**SARA 302 Threshold Planning Quantity** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 304 Reportable Quantity** : This material does not contain any components with a section 304 EHS RQ.

**SARA 313 Components** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Clean Air Act**

**Ozone-Depletion Potential** : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

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This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489).

**US State Regulations**

Pennsylvania Right To Know

: 1-Octene - 111-66-0

New Jersey Right To Know

: 1-Octene - 111-66-0

California Prop. 65  
Components

: This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

**Notification status**

Europe REACH

: This product is in full compliance according to REACH regulation 1907/2006/EC.

Switzerland CH INV

: On the inventory, or in compliance with the inventory

United States of America (USA)  
TSCA

: On or in compliance with the active portion of the  
TSCA inventory

Canada DSL

: All components of this product are on the Canadian  
DSL

Australia AICS

: On the inventory, or in compliance with the inventory

New Zealand NZIoC

: On the inventory, or in compliance with the inventory

Japan ENCS

: On the inventory, or in compliance with the inventory

Korea KECI

: All substances in this product were registered, notified to be registered, or exempted from registration by QChem through an Only Representative according to K-REACH regulations. Importation of this product is permitted if the Korean Importer of Record was included on QChem's notifications or if the Importer of Record themselves notified the substances.

Philippines PICCS

: On the inventory, or in compliance with the inventory

China IECSC

: On the inventory, or in compliance with the inventory

Taiwan TCSI

: On the inventory, or in compliance with the inventory

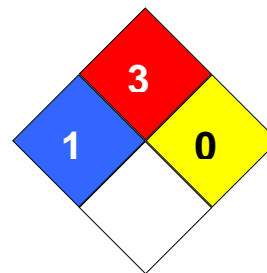
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**SECTION 16: Other information**

**NFPA Classification** : Health Hazard: 1  
Fire Hazard: 3  
Reactivity Hazard: 0

**Further information**

Legacy SDS Number : QCHEM010

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet			
ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and	TSCA	Toxic Substance Control Act

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	New Chemical Substances		
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		